

SERVICE BULLETIN

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Date:	15/12/23	Sheet:	Page 1 of 1

SUBJECT: Dennis Elite - Primaax Suspension Bolt Torque Change

We have been advised by our suspension supplier on double drive axles fitted with the Primaax option (air-controlled suspension) that the torque value on the four main pivot point bolts has been increased. The torque value should be checked during inspection periods as advised in the Maintenance Manual.

The new torque value is 650Nm nominal, with a range from 600-700Nm.

Fig.1 below shows the pivot point bolt referred to, this particular one is located on the front L/H side of the first drive axle, there are four in total.

Fig. 1



The relevant Maintenance Manuals will be amended to reflect this.

NB: Use this bulletin as an update to the Maintenance Manual.